



IRON DUKE







FIBRE BONDED RANGE

 **MADE IN THE UK. MADE TO LAST.**

Specification

PRODUCT	Iron Duke Heavy Contract Carpet and Planks
FIBRE CONSTRUCTION	80% Polypropylene, 10% Polyamide, 10% Recycled Polyester
WEIGHT	750gsm (Sheet), 3750gsm (Plank)
THICKNESS	4.75mm (Sheet), 6.0mm (Plank)
ROLL WIDTH	 2 metre and 4 metre
PLANK SIZE	 100cm x 25cm (Planks are Bitumen backed)
PLANKS PER BOX	20 (5m ²)
COLOUR FASTNESS	Light (BS EN ISO 105:802) >6 Wet Rubbing (EN ISO 105:B01) 4-5 Dry Rubbing (BS EN ISO 105:X12) 4-5
FLAMMABILITY	(BS5287) Assessment and labelling of Textile Floorcoverings tested to BS4790 (Hot Metal Nut Test) - Low Radius of Char
BS EN 13501	Class Dfl-s1 (Sheet) Class Bfl-s1 (Plank)
REDUCTION IN IMPACT NOISE	BS EN ISO 140-8: 18dB (Sheet)
ANTISTATIC	Suitable for use in computer rooms
INSTALLATION	The method of installation should conform to BS5325. For details of subfloor preparation and a full guide to installation visit: www.heckmondwike-fb.co.uk . Before laying Iron Duke, planks should be allowed to condition for 24 hours at the expected temperature and humidity levels. For Iron Duke plank installation guidance, please visit www.heckmondwike-fb.co.uk
ADHESIVE GUIDE	Sheet carpet should be fully adhered with F. Ball F3 or Bostik Laybond Carpet Adhesive. For planks use F. Ball F41 Tackifier or Bostik Laybond Carpet Tile Tackifier.
MAINTENANCE	To achieve maximum life expectancy it is essential to initiate a maintenance schedule from the date of installation. A full guide to cleaning & maintenance is available at: www.heckmondwike-fb.co.uk

PLEASE NOTE: For technical reasons, as with all textile materials, it is not possible to colour match from different batches. Orders that need to colour match should be placed at the same time. Production may, therefore, show variations to the sample card. Heckmondwike reserves the right to change or modify product specifications without giving prior notice.

 EN 14041 Heckmondwike FB Liversedge WF15 7FH 14 Iron Duke Sheet Fibre Bonded Sheet Floorcovering intended for internal use	 EN 14041 Heckmondwike FB Liversedge WF15 7FH 15 Iron Duke Plank Fibre Bonded Plank Floorcovering intended for internal use
 Dfl-s1	 Bfl-s1
 NPD	 NPD

